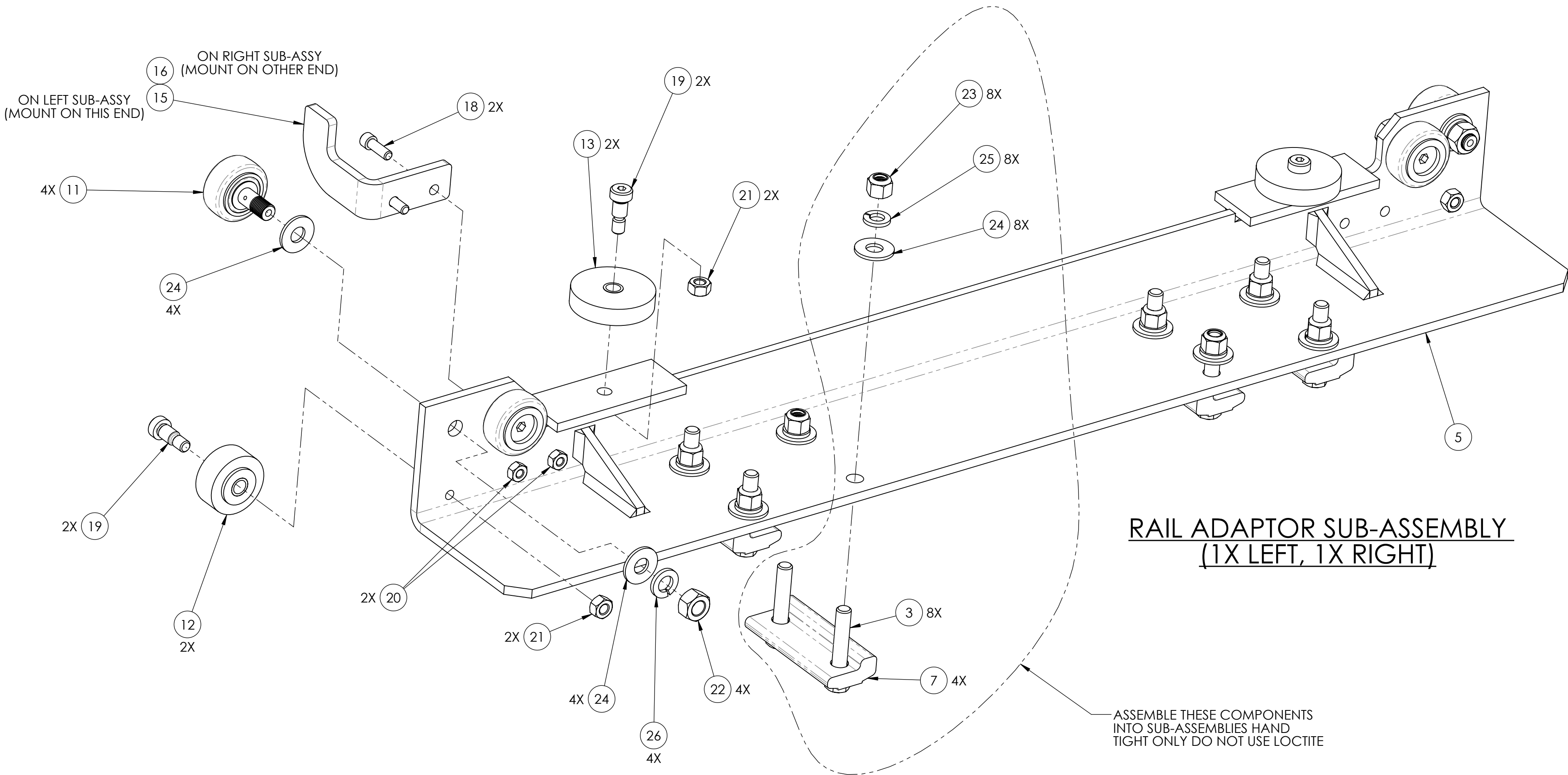
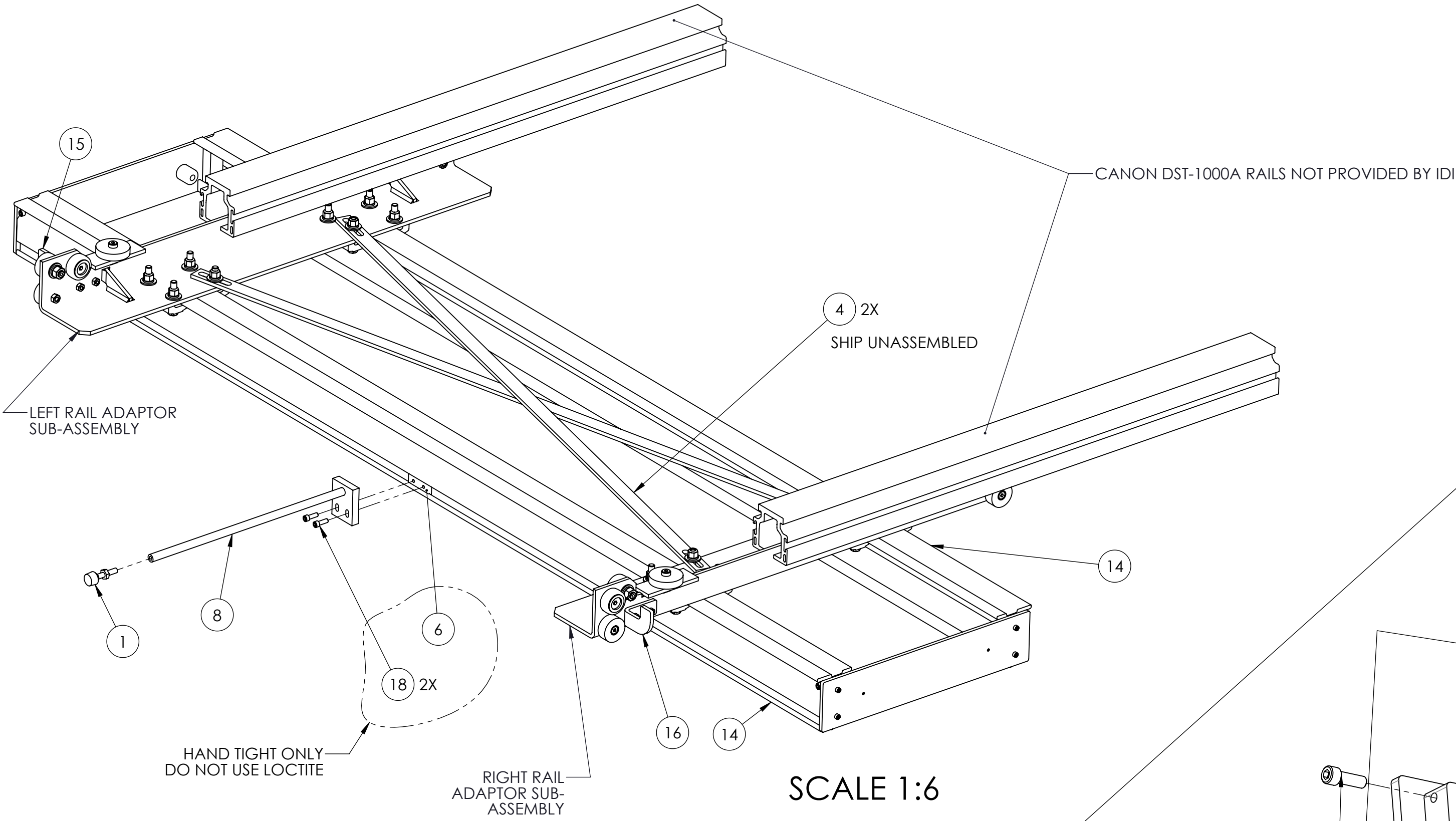
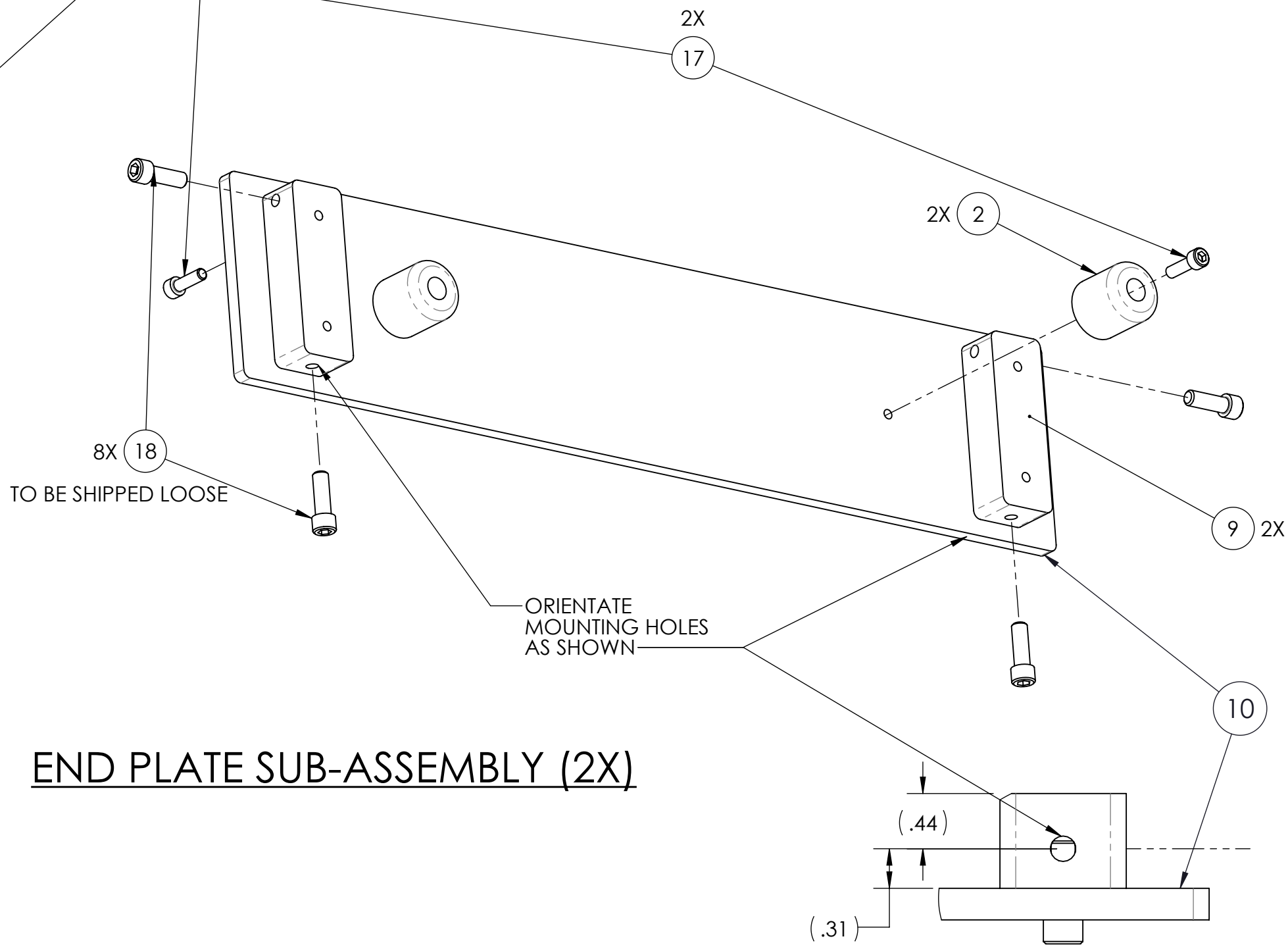


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	C000-0035	STOP, FLAT TIP, NEOPRENE, .31-18 STUD	1
2	C000-0044	BUMPER, RUBBER, BLACK - W/METAL INSERT, 1" DIA X 1"L/G	4
3	P200-504	SCREW, HEX, PAINTED, .375-16 X 2IN	16
4	P200-0671	BAR, TRIANGULATION, 52IN. (PT)	2
5	P240-1394	BASE, ADAPTER, DST-1000A (PT)	2
6	Q200-337	NUT PLATE, DOUBLE, ELECTROLESS NICKEL	1
7	Q240-172	CLIP, RAIL, DOUBLE, 3.50 (CA)	8
8	Q240-174	STOP, X-Y, WELDMENT, OTC	1
9	Q240-365	MOUNT, RAIL END PLATE (CA)	4
10	Q240-366	RAIL END PLATE (CA)	2
11	U240-1389	WHEEL, UPPER, ASS'Y ADAPTOR	8
12	U240-1390	WHEEL, GUIDE, HORIZONTAL	4
13	U240-1395	WHEEL, GUIDE, HORIZONTAL, THIN	4
14	Z200-465	RAIL, SUSPENSION, IDI, 6'-8" DRILLED	2
15	Z240-1410	STOP, ADAPTER, LEFT, CANON	1
16	Z240-1411	STOP, ADAPTER, RIGHT, CANON	1
17	FLOOR STOCK	SCR, SHCS, SST, #10-32 X 5/8	12
18	FLOOR STOCK	SCR, SHCS, SST, 1/4-20 X 3/4	14
19	FLOOR STOCK	SCR, SOC, SHLDR, SST, 3/8 X 1/2	8
20	FLOOR STOCK	NUT, HEX, ZP, 1/4-20	4
21	FLOOR STOCK	NUT, HEX, ZP, 5/16-18	8
22	FLOOR STOCK	NUT, HEX, ZP, 7/16-20	8
23	FLOOR STOCK	HEX NUT, NY-LOCK, 3/8-16	16
24	FLOOR STOCK	WSHR, FLT, WIDE, ZP, 3/8	32
25	FLOOR STOCK	WSHR, LCK, SPL, ZP, 3/8	16
26	FLOOR STOCK	WSHR, LCK, SPL, ZP, 7/16	8



END PLATE SUB-ASSEMBLY (2X)



A240-1392 NOTES:

1. CREATE THE FOLLOWING SUB-ASSEMBLIES:
 - A. RAIL ADAPTER SUB-ASSEMBLY (1X LEFT, 1X RIGHT).
 - B. END PLATE SUB-ASSEMBLY (2X).
 - C. STOP ROD SUB-ASSEMBLY (ITEMS 1, 7, 9 & 19).
 - D. CROSS RAIL CLIP SUB-ASSEMBLIES (8X).
2. USE LOCTITE #242 ON ALL ASSEMBLED THREADED FASTENERS UNLESS OTHERWISE NOTED.
3. SHIP REMAINING COMPONENTS UNASSEMBLED.

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COPYRIGHT © IDI				PART NUMBERS A240-1392		
TOLERANCES UNLESS OTHERWISE SPECIFIED FRACTION ± 1/32 DECIMAL .XX ± .01 DECIMAL .XXX ± .005 ANGULAR ± 1°				FINISH ASSEMBLY		
DRAWN BY MDL				DATE 2/3/2017		
APPROVED BY SEE ECO				DATE		
Image Diagnostics, Inc. idi				SHEET 1 OF 1 SCALE: 2		
310 Authority Drive Fitchburg, MA 01420				SIZE D		
				DWG NO. A240-1392		
				REV A		