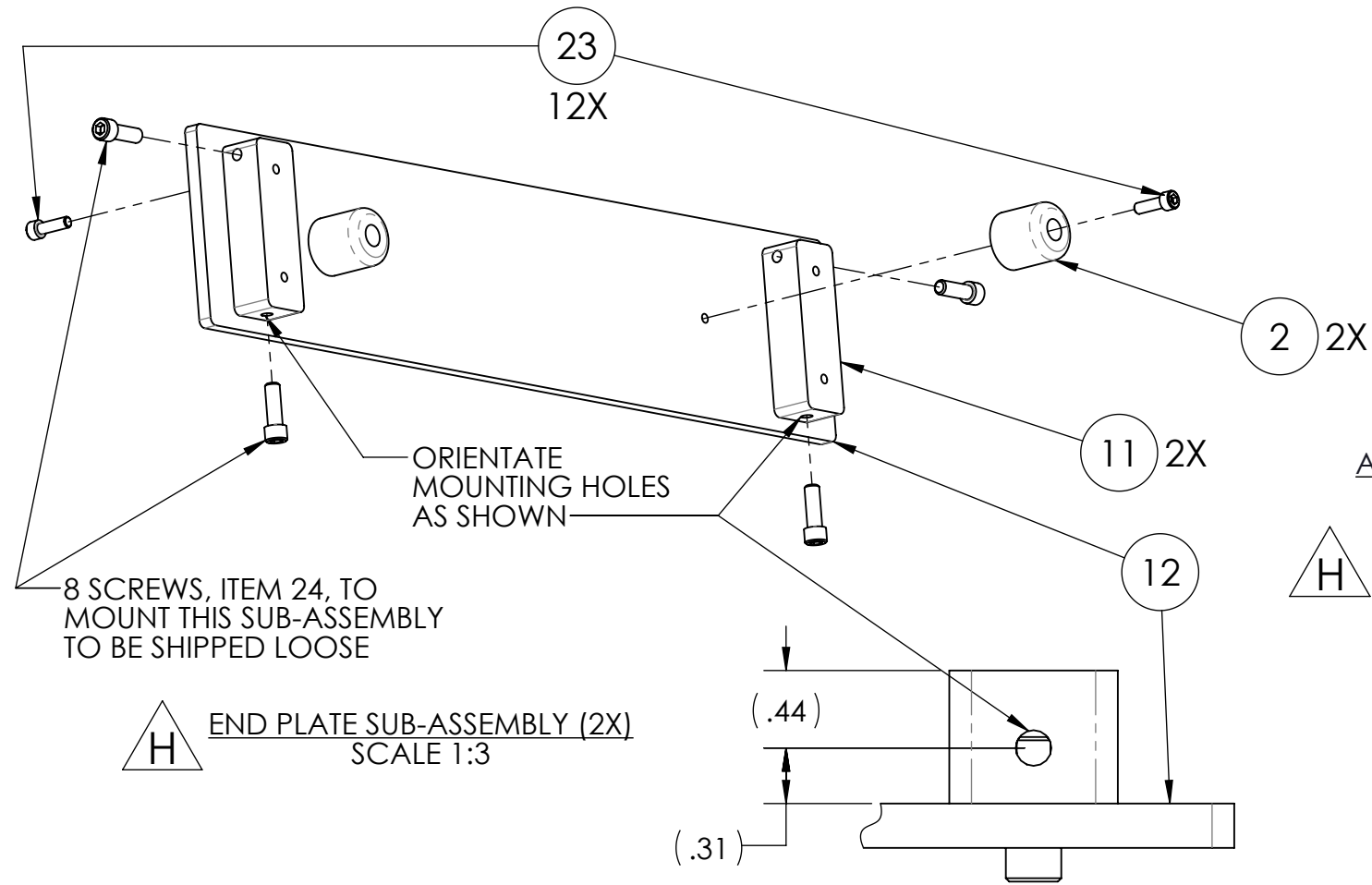
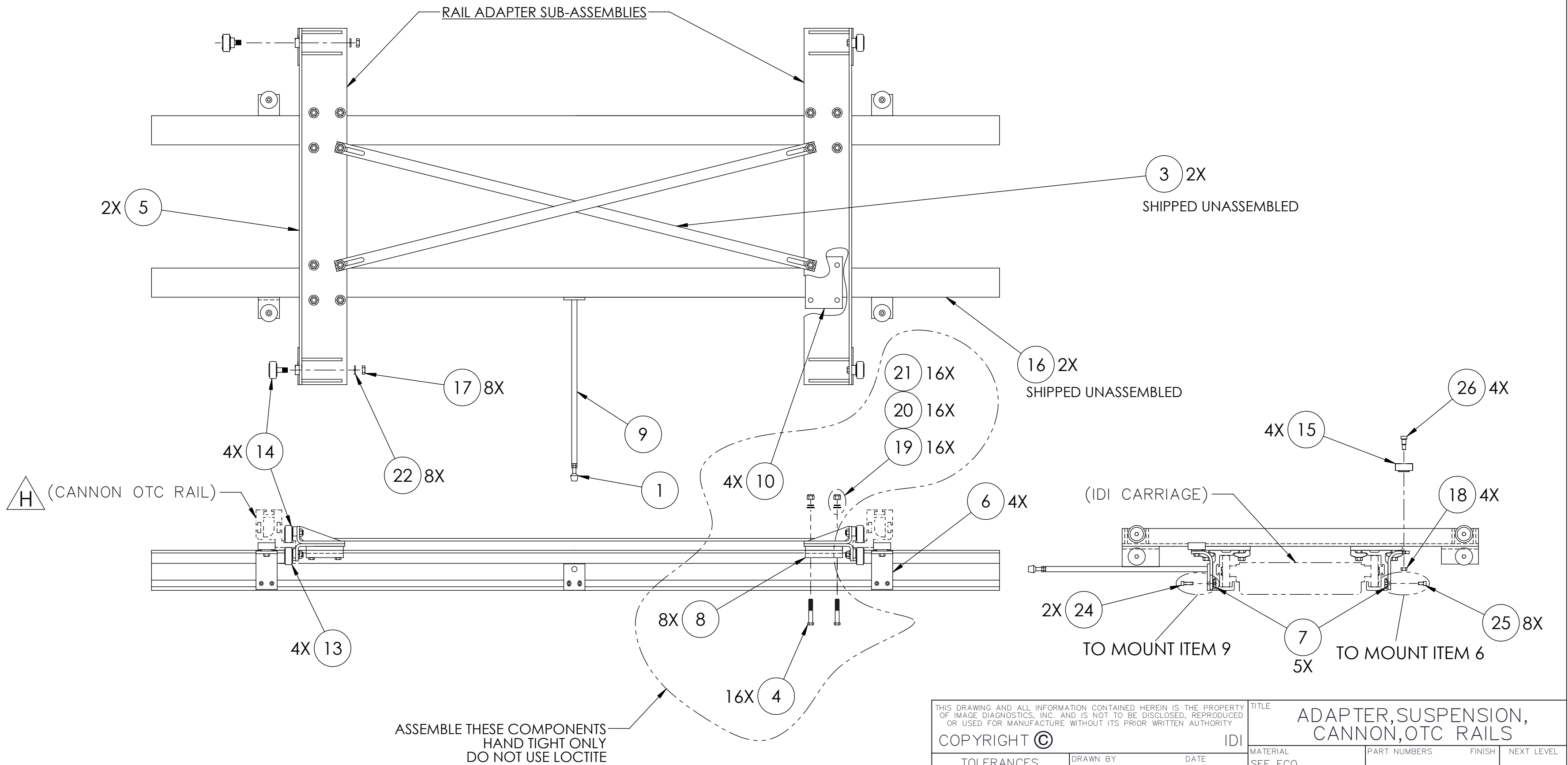


| ITEM NO. | PART NUMBER | DESCRIPTION                        | QTY. |
|----------|-------------|------------------------------------|------|
| 1        | C000-0035   | STOP, FLAT TIP NEOPRENE            | 1    |
| 2        | C000-0044   | BUMPER, RUBBER, BLK 1x1 RND        | 4    |
| 3        | P200-378    | BAR, TRIANGULATION (PT)            | 2    |
| 4        | P200-664    | SCREW, PAINTED, 3/8-16 X 2-1/4"    | 16   |
| 5        | P240-176    | CARRIAGE, ADAPTOR, OTC RAIL (PT)   | 2    |
| 6        | P240-319    | GUIDE WHEEL BRACKET (PT)           | 4    |
| 7        | Q200-337    | NUT PLT, DBL (EN/PB)               | 5    |
| 8        | Q240-172    | CLIP, RAIL, DBL 3.50 (CA)          | 8    |
| 9        | Q240-174    | STOP, X/Y OTC/100A (CA)            | 1    |
| 10       | Q240-321    | RAIL, SPACER, 3/8 (CA)             | 4    |
| 11       | Q240-365    | MNT, RAIL END PLT (CA)             | 4    |
| 12       | Q240-366    | RAIL END PLATE (CA)                | 2    |
| 13       | U240-1388   | WHEEL, LOWER, ASSEMBLY, ADAPTOR    | 4    |
| 14       | U240-1389   | WHEEL, UPPER, ASSEMBLY, ADAPTOR    | 4    |
| 15       | U240-1390   | WHEEL, GUIDE, HORIZONTAL, ASSEMBLY | 4    |
| 16       | Z200-465    | RAIL, 6'-8" (DRILLED)              | 2    |
| 17       | FLOOR STOCK | NUT, HEX, JAM, ZP, 7/16-20         | 8    |
| 18       | FLOOR STOCK | NUT, HEX, ZP, 5/16-18              | 4    |
| 19       | FLOOR STOCK | NUT, NYLOK, 3/8-16                 | 16   |
| 20       | FLOOR STOCK | WASHER, LOCK, SPLIT, ZP, 3/8       | 16   |
| 21       | FLOOR STOCK | WASHER, FLAT, ZP, 3/8              | 16   |
| 22       | FLOOR STOCK | WASHER, LOCK, SPLIT, ZP, 7/16      | 8    |
| 23       | FLOOR STOCK | SCR,SHCS,SS,10-32 X 5/8            | 12   |
| 24       | FLOOR STOCK | SCR, SHCS, SST, 1/4-20 X 3/4       | 10   |
| 25       | FLOOR STOCK | SCR, SHCS, SST, 1/4-20 X 1/2       | 8    |
| 26       | FLOOR STOCK | SCR, SOC, SHLDR, SST, 3/8 X 1/2    | 4    |



| REVISIONS |      |                                           |     |             |
|-----------|------|-------------------------------------------|-----|-------------|
| REV.      | ECO  | DESCRIPTION                               | BY  | DATE        |
| G         | 509  | REDRAWN AND CONSOLIDATED WHEEL ASSEMBLIES | MDL | 06/02/2016  |
| H         | E660 | ADDED END PLATE COMPONENTS                | MDL | 10-DEC-2018 |

- A240-157 NOTES:
1. CREATE THE FOLLOWING SUB-ASSEMBLIES:
    - A. RAIL ADAPTER SUB-ASSEMBLY (2X).
    - B. END PLATE SUB-ASSEMBLY (2X).
    - C. STOP ROD SUB-ASSEMBLY (ITEMS 1 & 9).
    - D. GUIDE WHEEL BRACKET SUB-ASSEMBLY (ITEMS 6, 15 & 26) (4X).
  2. USE LOCTITE #242 ON ALL ASSEMBLED THREADED FASTENERS UNLESS OTHERWISE NOTED.
  3. SHIP REMAINING COMPONENTS UNASSEMBLED.



|                                                                                                                                                                                                 |  |  |  |                                                  |  |  |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--|--|--------------------------------------------------|--|--|
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| COPYRIGHT © IDI                                                                                                                                                                                 |  |  |  | MATERIAL<br>SEE ECO                              |  |  |
| TOLERANCES<br>UNLESS OTHERWISE SPECIFIED<br>FRACTION = ± 1/32<br>DECIMAL .XX = ± .01<br>DECIMAL .XXX = ± .005<br>ANGULAR = ± 1°                                                                 |  |  |  | PART NUMBERS<br>A240-157 ASSEMBLY                |  |  |
| DRAWN BY<br>A. LABRACK                                                                                                                                                                          |  |  |  | DATE<br>8/5/2016                                 |  |  |
| APPROVED BY<br>SEE ECO                                                                                                                                                                          |  |  |  | DATE                                             |  |  |
| Image Diagnostics, Inc. <b>idi</b>                                                                                                                                                              |  |  |  | SHEET 1 OF 1 SCALE 1:8                           |  |  |
| 310 Authority Drive Fitchburg, MA 01420                                                                                                                                                         |  |  |  | SIZE<br>C                                        |  |  |
|                                                                                                                                                                                                 |  |  |  | DWG NO.<br>A240-157                              |  |  |
|                                                                                                                                                                                                 |  |  |  | REV<br>H                                         |  |  |