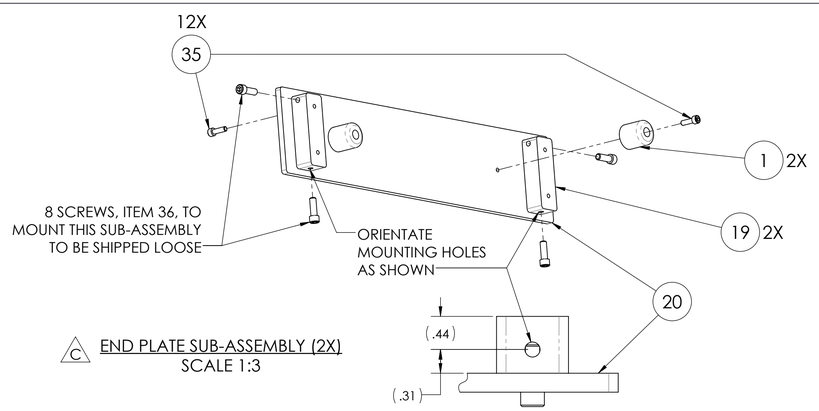
ITEM NO.	PART NO.	DESCRIPTION	QTY.
1	C000-0044	BUMPER, RUBBER, BLACK 1 X 1 ROUND	8
2	C000-0084	NUT, STRUT, 3/8-16, W/SPRING	12
3	C000-0092	SPACER, .38 X .56 X .12 303 SS	4
4	C000-0222	RING, RETAINING, EXTERNAL, 25/32	6
5	C000-0546	SHIM, 20MM X 28MM X .5MM SS PK	6
6	C000-0620	CAM FOLLOWER, 3/4 WITH STUD	4
7	C000-0625	PLUG, ROUND, VINYL, WHITE .600 ID X 1	8
8	C000-0626	SPACER, SHAFT 3/8 X 9/16 X 1/32	4
9	P200-504	SCREW, PAINTED, 3/8-16 X 2	24
10	P240-099	PLT, BRIDGE SUPPORT (PT)	2
11	P240-430	MOUNT, WHEEL SHAFT, RH (PT)	4
12	P240-435	CARRIAGE, RAIL ADAPTER -03 (PT)	2
13	P240-813	MOUNT, WHEEL SHAFT (PT)	2
14	P240-958	STRUT, BRIDGE 66-1/4 (PT)	2
15	P240-959	BAR, GUIDE (PT)	2
16	U240-1301	WHEEL, RAIL, KIT WITH BEARING, PLASTIC	3
17	U300-341	WHEEL, RAIL, SUB-ASSY	3
18	Q240-172	CLIP, RAIL, DOUBLE 3.50 (CA)	12
19	Q240-365	MNT, RAIL END PLT (CA)	4
20	Q240-366	RAIL END PLATE (CA)	2
21	Q240-878	SHAFT, WHEEL, .79 (EN/PB)	6
22	Z240-542	SPACER, WHEEL STUD, SHIMADZU	3
23	Z200-465	RAIL, 6'-8" (DRILLED)	2
24	FLOOR STOCK	NUT, HEX, ZP, 5/8-18	3
25	FLOOR STOCK	NUT, HEX, JAM, ZP, 5/8-18	3
26	FLOOR STOCK	NUT, NYLOK, 3/8-16	28
27	FLOOR STOCK	NUT, NYLOK, 3/8-24	4
28	FLOOR STOCK	WSHR, FLT, ZP, 1/4	8
29	FLOOR STOCK	WSR, FLT, ZP, 3/8	24
30	FLOOR STOCK	WSHR, LCK, SPL, ZP, 1/4	24
31	FLOOR STOCK	WSHR, LCK, SPL, ZP, 3/8	24
32	FLOOR STOCK	WSHR, LCK, SPL, ZP, 5/8	6
33	FLOOR STOCK	SCR, SOC, FLT, ZLP, 3/8-16 X 1	12
34	FLOOR STOCK	SCR, SHCS,ALY, #10-32 X 5/8	4
35	FLOOR STOCK	SCR, SHCS,SS, #10-32 X 5/8	12
36	FLOOR STOCK	SCR,SHCS,SS,1/4-20 X 3/4	8
37	FLOOR STOCK	SCR, SHCS, ALY, 1/4-28 X 3/4	24
38	FLOOR STOCK	SCR, HEX HD, ZP, 3/8-16 X 1 GR5	4

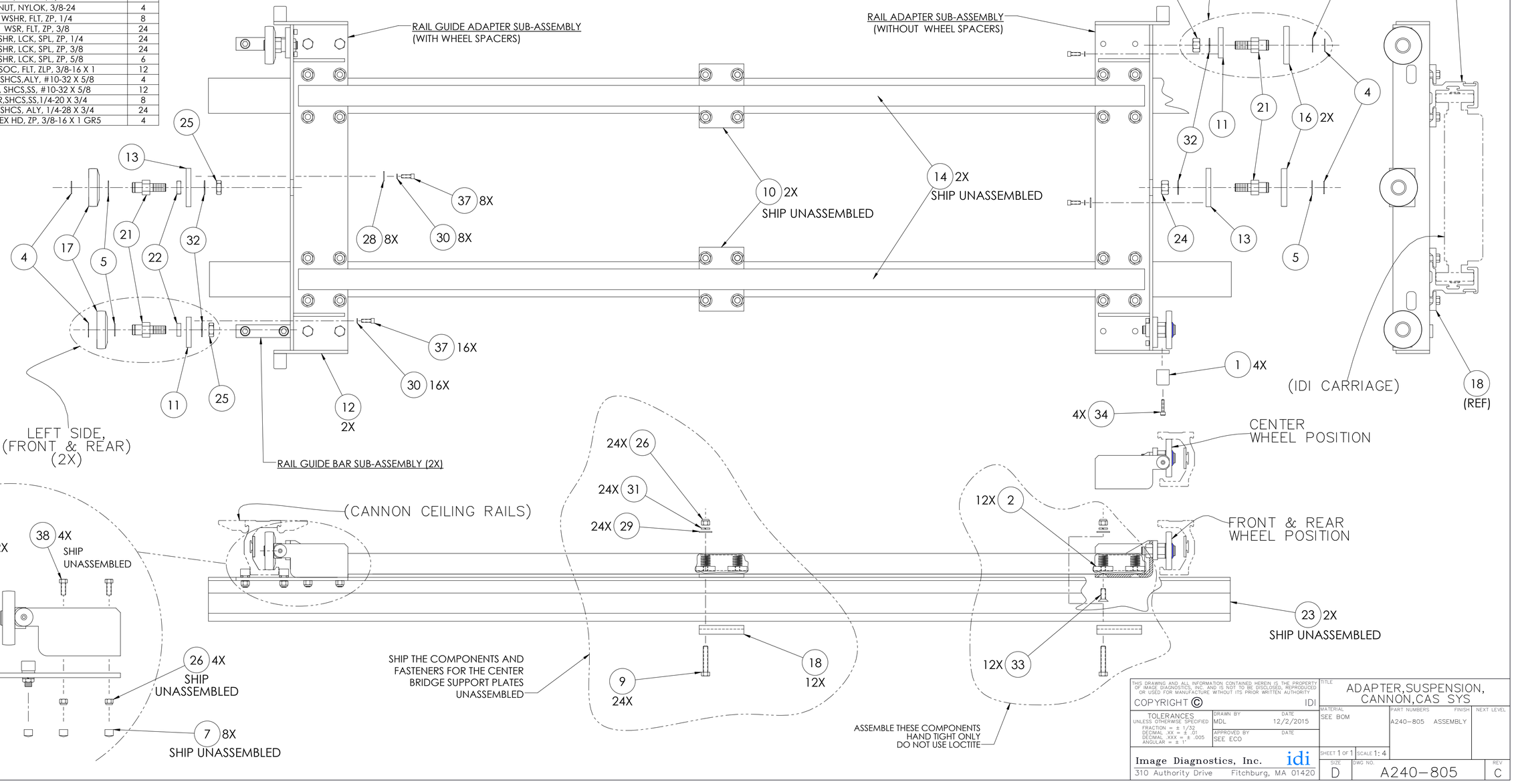
REVISIONS				
REV.	ECO	DESCRIPTION	BY	DATE
B	480	CONSOLODATED BEARINGS AS ASS'YS	MDL	12/3/2015
C	E660	ADDED END PLATE SUB-ASSEMBLY	MDL	10-DEC-2018

△C

A240-805 NOTES:
1. CREATE THE FOLLOWING SUB-ASSEMBLIES:
   - A. RAIL GUIDE ADAPTER SUB-ASSEMBLY (WITH WHEEL SPACERS).
   - B. RAIL ADAPTER SUB-ASSEMBLY (WITHOUT WHEEL SPACERS).
   - C. END PLATE SUB-ASSEMBLY (2X).
   - D. RAIL GUIDE BAR SUB-ASSEMBLY (2X).
2. USE LOCTITE #242 ON ALL ASSEMBLED THREADED FASTENERS UNLESS OTHERWISE NOTED.
3. SHIP REMAINING COMPONENTS UNASSEMBLED.



△C END PLATE SUB-ASSEMBLY (2X)
SCALE 1:3



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TOLERANCES UNLESS OTHERWISE SPECIFIED
FRACTION = ± 1/32
DECIMAL .XX = ± .01
DECIMAL .XXX = ± .005
ANGULAR = ± 1°

DRAWN BY MDL DATE 12/2/2015
APPROVED BY SEE ECO DATE

TITLE: ADAPTER,SUSPENSION, CANNON,CAS SYS
MATERIAL: SEE BOM
PART NUMBERS: A240-805 ASSEMBLY
FINISH:
NEXT LEVEL:
SHEET 1 OF 1
SCALE 1: 4
SIZE D
DWG NO. A240-805
REV C

Image Diagnostics, Inc. idi
310 Authority Drive Fitchburg, MA 01420